

**Work Order ID 105259**

Wednesday, July 31, 2013 10:28:01 AM

**\*105259\***

Page 1

Item ID: D212-725-1-025

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013 Start Qty: 1.00

**\*1\***

Required Date: 8/5/2013 Req'd Qty: 1.00

**\*1\***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *MF*Date: *13-7-31*

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4218

A

100

0.00

**\*100\***

CONVENTIONAL LATHE

Lathe Conv

Memo

0.00

Conventional Lathe

1-Turn as per Dwg  
2-Deburr

110

0.00

**\*110\***

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

**\*120\***

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*13/08/01**4**Ø**13/08/01**4**Ø**13-8-1**4**Ø*



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Reference:

Approvals: Process Plan: Date:

Run Start **\*NR1\***

QC: Date:

Stop **\*NR2\***

Tooling:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

**\*130\***

HandFinish

Memo

0.00

Hand Finishing

*(Signature)* 1613-86

140

QC3- Inspect Part Finish

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*(Signature)* 13-08-06 *(Signature)*

150

Identify as per dwg & Stock Location: ST367

0.00

**\*150\***

Packaging

Memo

0.00

Packaging

4X 11.11.13-08-7



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Page 3

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Cust Item ID:

Required Date: 8/5/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

| Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---------|--------|-----------|------------|------------|---------------|-------------|
|---------|--------|-----------|------------|------------|---------------|-------------|

160

QC21- Final Inspection - Work Order Release

0.00

**\*160\***

QC

Memo

0.00

Quality Control

MWS 1308-08

CPL 13.8.7



# Picklist Print

Wednesday, July 31, 2013 10:28:00 AM

Page 1

Work Order ID: 105259

Parent Item: D212-725-1-025

Parent Item Name: CO-PILOT #2 THROTTLE SPACER

Start Date: 7/31/2013

Required Date: 8/5/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A New Issue 07-10-02 DD verified by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|

|                             |  |           |    |  |  |
|-----------------------------|--|-----------|----|--|--|
| M6061T6T1.500W.125          |  | Purchased | No |  |  |
| 6061T6 RD TUBE 1.50 X .125W |  |           |    |  |  |

| Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|     |   |         |       |           |  |  |  |
|-----|---|---------|-------|-----------|--|--|--|
| 100 | f | 81.5800 | 0.413 | 0.4347368 |  |  |  |
|-----|---|---------|-------|-----------|--|--|--|

DAS  
40  
2-89

(3/08/01)

Location

Loc Qty

Loc Code

MAT016

71.58

106747

9

108626

1.5

109025

33.6

→ 123289

27.48

1.7

ST209a

10

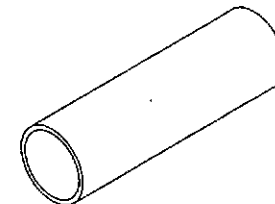
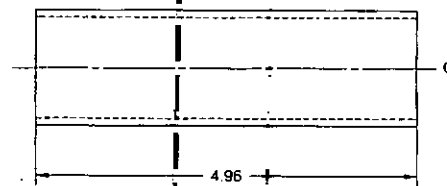
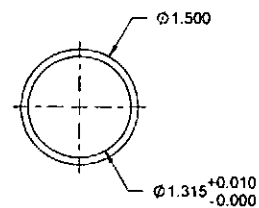
104025

10

✓











**D212-725-1-025 SPACER**

**RELEASED**  
2011-08-25

**NOTES:**

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING  
PER WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR QQ-A-200/8 OR QQ-A-225/8  
REF DART SPEC. M6061T6T OR M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.20 lbs

|            |   |  |              |    |          |
|------------|---|--|--------------|----|----------|
| A          |   | NEW ISSUE  |              | RF | 11.02.24 |
| REV.       | DESCRIPTION   |  |              | BY | DATE     |
| DESIGN     | DC  | DART AEROSPACE LTD<br>HAYMESBURY, ONTARIO, CANADA  |              |    |          |
| DRAWN      | RF  |  |              |    |          |
| CHECKED    |  | DRAWING NO.  | REV. A       |    |          |
| MFG. APPR. |  | D4218  | SHEET 1 OF 2 |    |          |
| APPROVED   |  | TITLE  | SCALE        |    |          |
| DE APPR.   |  | SPACER   | NTS          |    |          |
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11.  
7.

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